1.06 pump (318, 340 or 426 CID engine)	950 to 1075 PSI
.94 pump (318, 340, 383, or 440 CID engine)	950 to 1075 PSI
Satellite	
1.06 pump (318, 383 or 426 HEMI CID engine)	950 to 1050 PSI
.94 pump (318, 380 and 440 CID engine)	950 to 1075 PSI
1.06 pump (225 CID engine)	750 to 850 PSI
Fury	
.94 pump (318, 383, or 440 CID engine)	1075 to 1200 PSI
1.06 pump (318 CID engine)	950 to 1050 PSI
1.06 pump (225 CID engine)	1000 to 1300 PSI
1.06 pump (383 or 440 CID engine)	1100 to 1300 PSI
Pump Output	
.94 pump	2.1 to 2.6 gpm
1.06 pump	
High level	2.5 to 3.0 gpm
Low level	1.4 to 1.8 gpm
Type of Fluid	Power Steering Fluid—Part No. 2084329 or equivalent—Do not use Type "A" Transmission Fluid

TIGHTENING REFERENCE

MANUAL STEERING

	Foot Pounds	Inch Pounds
Cross Shaft Adjusting Screw Lock Nut	35	
Cross Shaft Cover Bolt	25	
Gear Assembly to Frame Bolt		
Valiant, Barracuda and Satellite	80	
Fury Models	100	
Steering Arm Nut	175	
Steering Wheel Nut		27

POWER STEERING

	Foot Pounds	Inch Pounds
Gear Housing to Frame Bolt		
Valiant, Barracuda and Satellite	80	
Fury Models	100	
Gear Shaft Adjusting Screw Lock Nut	50	
Gear Shaft Cover Nut	20	
High Pressure Hose Fitting	30	
Steering Arm Nut	175	
Steering Column Support Nut		140
Steering Shaft Coupling Bolts		200
Valve Body Attaching Bolts		200
Valve Body End Plug	25	
Steering Wheel Nut		27

PUMPS

Location	Foot-Pounds
High Pressure Hose Fitting	
Gear End	
All Models	12-14
Pump End	
All Models	21-27
Bracket Bolts	
.94 pump	30-40
1.06 pump	18
Flow Control Valve Plug	
.94 pump	4
1.06 pump	7
Pulley Retaining Nut (.94 pump)	45-55
Bracket Mounting Bolts	25-35
1.06 pump	
1/8 inch pipe clean out plug	7

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